

SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: WELD-ON® 725™ Wet 'R Dry™ Low VOC Cement for PVC Plastic Pipe
PRODUCT USE: Low VOC Solvent Cement for PVC Plastic Pipe
SUPPLIER: IPS FLOW SYSTEMS (INTERNATIONAL PLASTIC SYSTEMS Ltd.)
MANUFACTURER: IPS Corporation
 17109 South Main Street, Gardena, CA 90248-3127 Email: <EHSinfo@ipscorp.com>
 SEAHAM GRANGE INDUSTRIAL EST P.O. Box 379, Gardena, CA 90247-0379
 SEAHAM, CO DURHAM SR7 OPT U.K. Tel. 1-310-898-3300

EMERGENCY: Transportation: CHEMTEL Tel. 800.255-3924, +1 813-248-0585 (International) **Medical:** CHEMTEL Tel. 800.255-3924, +1 813-248-0585 (International)

SECTION 2 - HAZARDS IDENTIFICATION

GHS CLASSIFICATION:

Health		Environmental		Physical	
Acute Toxicity:	Category 4	Acute Toxicity:	None Known	Flammable Liquid	Category 2
Skin Irritation:	Category 3	Chronic Toxicity:	None Known		
Skin Sensitization:	NO				
Eye:	Category 2				

F - Flammable Xi - Irritant

GHS LABEL:



Signal Word:
Danger

WHMIS CLASSIFICATION: CLASS B, DIVISION 2
CLASS D, DIVISION 2B

Hazard Statements	Precautionary Statements	Risk Phrases	Safety Phrases
H225: Highly flammable liquid and vapor	P210: Keep away from heat/sparks/open flames/hot surfaces – No smoking	R11 Highly flammable	S2 Keep out of reach of children
H319: Causes serious eye irritation	P261: Avoid breathing dust/fume/gas/mist/vapors/spray	R19 May form explosive peroxides	S9 Keep container in a well ventilated place
H332: Harmful if inhaled	P280: Wear protective gloves/protective clothing/eye protection/face protection	R20 Harmful by inhalation	S16 Keep away from ignition- No smoking
H335: May cause respiratory irritation	P304+P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing	R36+37 Irritating to eyes/respiratory system	S25 Avoid contact with eye
H336: May cause drowsiness or dizziness	P403+P233: Store in a well ventilated place. Keep container tightly closed	R67 Vapours may cause drowsiness/dizziness	S46 If swallowed seek medical advice immediately and show this container or label
H351: Suspected of causing cancer	P501: Dispose of contents/container in accordance with local regulation		S51 Use only in well ventilated areas
EUH019: May form explosive peroxides			

SECTION 3 - COMPOSITION/INFORMATION ON INGREDIENTS

	CAS#	EINECS #	REACH	CONCENTRATION	Classification
			Pre-registration Number	% by Weight	
Tetrahydrofuran (THF)	109-99-9	203-726-8	05-2116297729-22-0000	45 - 60	Flammable liquids 2 (H225), F - Highly Flammable (R11), Xi - Irritant (R36/37/38)
Methyl Ethyl Ketone (MEK)	78-93-3	201-159-0	05-2116297728-24-0000	4 - 15	Flammable liquids 2 (H225), F - Highly Flammable (R11), Xi - Irritant (R36/37/38)
Acetone	67-64-1	200-662-2	05-2116297713-35-0000	14 - 25	Flammable liquids 2 (H225), F - Highly Flammable (R11)

See Section 16 for full text of H-statements, R-phrases, and other relevant abbreviations. Substances without classification may have community workplace exposure limits available.

SECTION 4 - FIRST AID MEASURES

Contact with eyes: Flush eyes immediately with plenty of water for 15 minutes and seek medical advice immediately.
Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water. If irritation develops, seek medical advice.
Inhalation: Remove to fresh air. If breathing is stopped, give artificial respiration. If breathing is difficult, give oxygen. Seek medical advice.
Ingestion: Rinse mouth with water. Give 1 or 2 glasses of water or milk to dilute. Do not induce vomiting. Seek medical advice immediately.

Likely Routes of Exposure: Inhalation, Eye and Skin Contact

Acute symptoms and effects:
Inhalation: Severe overexposure may result in nausea, dizziness, headache. Can cause drowsiness, irritation of eyes and nasal passages.
Eye Contact: Vapors slightly uncomfortable. Overexposure may result in severe eye injury with corneal or conjunctival inflammation on contact with the liquid.
Skin Contact: Liquid contact may remove natural skin oils resulting in skin irritation. Dermatitis may occur with prolonged contact.
Ingestion: May cause nausea, vomiting, diarrhea and mental sluggishness.

Chronic (long-term) effects: Category 2 Carcinogen

SECTION 5 - FIREFIGHTING MEASURES

Suitable Extinguishing Media: Dry chemical powder, carbon dioxide gas, foam, Halon, water fog. **HMIS** **NFPA** **0-Minimal**
Unsuitable Extinguishing Media: Water spray or stream. **Health** **2** **2** **1-Slight**
Exposure Hazards: Inhalation and dermal contact **Flammability** **3** **3** **2-Moderate**
Combustion Products: Oxides of carbon, hydrogen chloride and smoke **Reactivity** **0** **0** **3-Serious**
PPE **B** **4-Severe**

Protection for Firefighters: Self-contained breathing apparatus or full-face positive pressure airline masks.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

Personal precautions: Keep away from heat, sparks and open flame.
 Provide sufficient ventilation, use explosion-proof exhaust ventilation equipment or wear suitable respiratory protective equipment.
 Prevent contact with skin or eyes (see section 8).
Environmental Precautions: Prevent product or liquids contaminated with product from entering sewers, drains, soil or open water course.
Methods for Cleaning up: Clean up with sand or other inert absorbent material. Transfer to a closable steel vessel.
Materials not to be used for clean up: Aluminum or plastic containers

SECTION 7 - HANDLING AND STORAGE

Handling: Avoid breathing of vapor, avoid contact with eyes, skin and clothing.
 Keep away from ignition sources, use only electrically grounded handling equipment and ensure adequate ventilation/fume exhaust hoods.
 Do not eat, drink or smoke while handling.
Storage: Store in ventilated room or shade below 44°C (110°F) and away from direct sunlight.
 Keep away from ignition sources and incompatible materials: caustics, ammonia, inorganic acids, chlorinated compounds, strong oxidizers and isocyanates.
 Follow all precautionary information on container label, product bulletins and solvent cementing literature.

SECTION 8 - PRECAUTIONS TO CONTROL EXPOSURE / PERSONAL PROTECTION

WORKPLACE EXPOSURE LIMITS: WEL (EH40)	Component	WEL TWA	WEL STEL	Sk/BMGV*	*Note: BMGV = Non-mandatory biological monitoring guidance values Sk = Skin notation (readily absorbed through skin)
	Tetrahydrofuran (THF)	50 ppm	100 ppm	Sk	
Methyl Ethyl Ketone	200 ppm	300 ppm	Sk/BMGV		
Acetone	500 ppm	1500 ppm			

PREDICTED NO EFFECT CONCENTRATION (PNEC)	Component	Aquatic mg/L	Terrestrial	Bioaccumulation	Atmospheric	Microbiological
	Tetrahydrofuran (THF)	LC50 2,160/96hr (Fat-head Minnow)		23.3mg/kg (soil)	Unlikely	
Methyl Ethyl Ketone	0.0056 mg/l fresh		0.0023mg/kg (soil)	Unlikely		
Acetone	LC50 6,070 (Brook Trout)		40,000mg/kg+ (Quail)	Unlikely		

Engineering Controls: Use local exhaust as needed.
Monitoring: Maintain breathing zone airborne concentrations below exposure limits.
Personal Protective Equipment (PPE):
Eye Protection: Avoid contact with eyes, wear splash-proof chemical goggles, face shield, safety glasses (spectacles) with brow guards and side shields as needed.
Skin Protection: Prevent contact with the skin as much as possible. Butyl rubber gloves should be used for frequent immersion.
 Use of solvent-resistant gloves or solvent-resistant barrier cream should provide adequate protection during normal use.
Respiratory Protection: Prevent inhalation of the solvents. Use in a well-ventilated room. Open doors and/or windows to ensure airflow and air changes. Use local exhaust ventilation to remove airborne contaminants from employee breathing zone and to keep contaminants below levels listed above.
 With normal use, the Exposure Limit Value will not usually be reached. When limits approached, use respiratory protection equipment.



GHS SAFETY DATA SHEET

WELD-ON® 725™ Wet 'R Dry™ Low VOC Cement for PVC Plastic Pipe

Date Revised: MAY 2018

Supersedes: OCT 2014

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Clear, medium syrupy liquid	Odor Threshold:	1 ppm (Acetone)
Odor:	Ketone		
pH:	Not Applicable		
Melting/Freezing Point:	-108.5°C (-163.3°F) Based on first melting component: THF	Boiling Range:	56°C (133°F) to 80°C (176°F)
Boiling Point:	56°C (133°F) Based on first boiling component: Acetone	Evaporation Rate:	> 1.0 (BUAC = 1)
Flash Point:	-20°C (-4°F) TCC based on Acetone	Flammability:	Category 2
Specific Gravity:	0.924 @23°C (73°F)	Flammability Limits:	LEL: 1.4% based on MEK UEL: 12.8% based on Acetone
Solubility:	Solvent portion soluble in water. Resin portion separates out.	Vapor Pressure:	190 mm Hg @ 20°C (68°F) Acetone
Partition Coefficient n-octanol/water:	Not Available	Vapor Density:	>2.0 (Air = 1)
Auto-ignition Temperature:	321°C (610°F) based on THF	Other Data: Viscosity:	Medium bodied
Decomposition Temperature:	Not Applicable		
VOC Content:	When applied as directed, per SCAQMD Rule 1168, Test Method 316A, VOC content is: ≤ 510g/l.		

SECTION 10 - STABILITY AND REACTIVITY

Stability:	Stable
Hazardous decomposition products:	None in normal use. When forced to burn, this product gives off oxides of carbon, hydrogen chloride and smoke.
Conditions to avoid:	Keep away from heat, sparks, open flame and other ignition sources.
Incompatible Materials:	Oxidizers, strong acids and bases, amines, ammonia

SECTION 11 - TOXICOLOGICAL INFORMATION

Toxicity:	LD ₅₀	LC ₅₀	Target Organs
Tetrahydrofuran (THF)	Oral: 2842 mg/kg (rat)	Inhalation 3 hrs. 21,000 mg/m ³ (rat)	STOT SE3
Methyl Ethyl Ketone (MEK)	Oral: 2737 mg/kg (rat), Dermal: 6480 mg/kg (rabbit)	Inhalation 8 hrs. 23,500 mg/m ³ (rat)	STOT SE3
Acetone	Oral: 5800 mg/kg (rat)	Inhalation 50,100 mg/m ³ (rat)	STOT SE3

Reproductive Effects Not Established	Teratogenicity Not Established	Mutagenicity Not Established	Embryotoxicity Not Established	Sensitization to Product Not Established	Synergistic Products Not Established
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SECTION 12 - ECOLOGICAL INFORMATION

Ecotoxicity:	None substantial effects known.
Mobility:	In normal use, emission of volatile organic compounds (VOC's) to the air takes place, typically at a rate of ≤ 510g/l.
Degradability:	Not readily biodegradable
Bioaccumulation:	Minimal to none.

General Instructions: Do not empty into drains, soils or water bodies. See Section 8 for detailed information in accordance with Directive 1999/45/EC.

SECTION 13 - WASTE DISPOSAL CONSIDERATIONS

Follow local and national regulations. Consult disposal expert.

SECTION 14 - TRANSPORT INFORMATION

Proper Shipping Name:	Adhesives
Hazard Class:	3
Secondary Risk:	None
Identification Number:	UN 1133
Packing Group:	PG II
Label Required:	Class 3 Flammable Liquid
Marine Pollutant:	NO

EXCEPTION for Ground Shipping
DOT Limited Quantity: Up to 5L per inner packaging, 30 kg gross weight per package.
Consumer Commodity: Depending on packaging, these quantities may qualify under DOT as "ORM-D".

TDG INFORMATION	
TDG CLASS:	FLAMMABLE LIQUID 3
SHIPPING NAME:	ADHESIVES
UN NUMBER/PACKING GROUP:	UN 1133, PG II

SECTION 15 - REGULATORY INFORMATION

Specification Information:		
Department issuing data sheet:	IPS, Safety Health & Environmental Affairs	All ingredients are compliant with the requirements of the European
E-mail address:	<EHSinfo@ipscorp.com>	Directive on RoHS (Restriction of Hazardous Substances).
Training necessary:	Yes, training in practices and procedures contained in product literature.	
Reissue date / reason for reissue:	5/22/2018 / Updated GHS Standard Format	
Intended Use of Product:	Solvent Cement for PVC Plastic Pipe	

SECTION 16 - OTHER INFORMATION

Precautionary Label Information:	Highly Flammable, Irritant, Carc. Cat. 2	Ingredient Listings: USA TSCA, Europe EINECS, Canada DSL, Australia AICS, Korea ECL/TCCL, Japan MITI (ENCS), WEL's - EH40, UK (CHIP4), EU Directives
Symbols:	F, Xi	
Risk Phrases:	R11: Highly flammable. R36/37/38: Irritating to eyes/skin/respiratory system.	R66: Repeated exposure may cause skin dryness or cracking R67: Vapors may cause drowsiness and dizziness
Hazard Statements:	H225: Highly flammable liquid and vapor H319: Causes serious eye irritation EUH019: May form explosive peroxides	H335: May cause respiratory irritation EUH019: May form explosive peroxides
Safety Phrases:	S2: Keep out of the reach of children S9: Keep container in a well-ventilated place. S16: Keep away from sources of ignition - No smoking.	S25: Avoid contact with eyes. S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. S46 If swallowed, seek medical advice immediately and show this container or label S33: Take precautionary measures against static discharges

This product is intended for use by skilled individuals at their own risk. The information contained herein is based on data considered accurate based on current state of knowledge and experience. However, no warranty is expressed or implied regarding the accuracy of this data or the results to be obtained from the use thereof.